

**PRODUCT EVALUATION REPORT**  
**Mueller, Inc.**

**Mueller-Lok (MLK) Standing Seam Roof Panel TripleLok Over Open Framing**

**Florida Product Approval Number FL 2807.2**

**Category: Structural Components**

**Sub-Category: Roof Deck**

**Compliance Method: 61G20-3.005 (1)(D)**

**NON-HVHZ**

**Product Manufacturer**

Mueller, Inc.  
1915 Hutchings Avenue  
Ballinger, Texas 76821

**Manufacturing Location**

Mueller, Inc.  
6914 Highway 2  
Oak Grove, Louisiana 71263

**Engineer Evaluator**

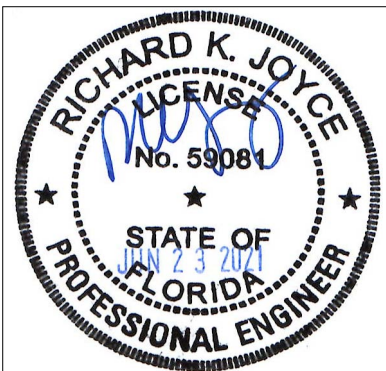
R. Keith Joyce, P.E., Florida 59081

**Validator**

Dennis Johnson, P.E. Florida 54340  
Florida C.O.A. 30308

**Contents**

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### **Compliance Statement**

The product described in this report has demonstrated compliance with the 2020 (7<sup>th</sup> Edition) Florida Building Code Sections 1504.3.2, 1504.7, 1507.4 and 2210.1.

### **Product Description**

Mueller-Lok (MLK) Cold-Formed Standing Seam structural roof panels applied over open framing:

1. MLK 24 Gauge Triple-Lok (0.0232 Sheet Thickness) with a minimum  $F_y = 50$  ksi and  $F_u = 60$  ksi

### **Panel Material Standard**

Formed steel in compliance with the 2020 (7<sup>th</sup> Edition) Florida Building Code Section 1507.4.3 with optional painted finish.

### **Roof Panel Clips**

Product Name: MC1213  
Type: Sliding Standing Seam Clips  
Corrosion Resistance: Per 2020 (7<sup>th</sup> Edition) Florida Building Code Table 1504.3(2)

### **Panel Fastener**

(2 ) 1/4 – 14 HWH SD per clip as indicated in the **Load Tables** of this Evaluation Report

### **Substrate Description**

Minimum 16 gauge (0.0596 steel thickness) open framing.  
Framing must be designed in accordance with the 2020 (7<sup>th</sup> Edition) Florida Building Code

### **Reference Data**

1. ASTM E1592-05  
Force Engineering (FBC Organization Number TST-5328) Report Number 201-0124T-13
2. FM4470 Section 4.6 Foot Traffic Resistance Test

### **Quality Assurance Entity**

The manufacturer has established compliance of products in accordance with the 2020 (7<sup>th</sup> Edition) Florida Building Code as relates to Rule 61G20-3.005(3) for manufacturing under a quality assurance program audited by an approved quality assurance entity.

### **Minimum Roof Slope**

Minimum roof slope shall be ¼:12 in compliance with the 2020 (7<sup>th</sup> Edition) Florida Building Code, Including Section 1507.4.2 and in accordance with the Manufacturers recommendations.

### **Insulation**

Manufacturer's approved products (optional)

**Fire Classification**

Fire Classification is outside the scope of this evaluation

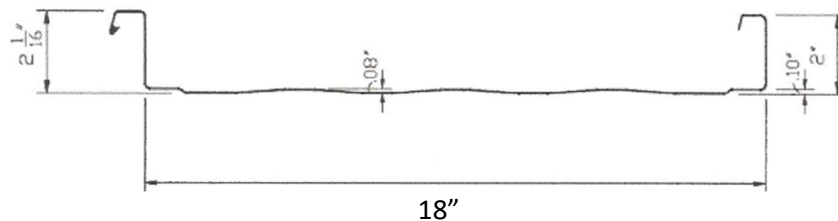
**Shear Diaphragm**

Shear Diaphragm is outside the scope of this evaluation

**Design Procedure**

Based on dimensions of the structure, appropriate wind loads are determined using chapter 16 of the 2020 (7<sup>th</sup> Edition) Florida Building Code for component loading of roof cladding. These component wind loads are compared to the allowable load listed in the **Load Tables** of this evaluation report. The design professional shall select appropriate fastener pattern and panel gauge to reference in the construction documents for proper installation. Design of support framing must be in compliance with the 2020 (7<sup>th</sup> Edition) Florida Building Code.

**Mueller-Lok (MLK) Panel**



Mueller-Lok (MLK) Panel (24 Gauge)				Section Properties					
Panel Gauge	Fy	Fu	Weight	Negative Bending			Positive Bending		
				Ixe	Sxe	Maxo	Ixe	Sxe	Maxo
	ksi	Ksi	Psf	In <sup>4</sup>	In <sup>3</sup>	Kip-in	In <sup>4</sup>	In <sup>3</sup>	Kip-in
24	50	65	1.27	0.126	0.0992	2.972	0.230	0.1395	4.176

Note: Section Properties shown are for one full panel width (18").

Mueller-Lok (MLK) Panel (24 Gauge)		Allowable Gravity Load					
Span Type	Span (ft)						
	2'-0"	2'-6"	3'-0"	3'-6"	4'-0"	4'-6"	5'-0"
Single	209	167	139	119	104	92	83
2 Span	165	105	73	53	41	32	26
3-Span	174	132	97	67	51	40	33

Notes:

1. Allowable loads are based on uniform span length and uniformly distributed load.
2. Allowable gravity load is limited by bending, shear or deflection.
3. Allowable gravity loads are computed for a maximum total load deflection of L/60.
4. Weight of the panel must be included with gravity load combinations as appropriate.
5. This material is subject to change without notice
6. This material has been developed in accordance with the 2016 North American Specification for Cold-Formed Structural Steel Members.

The engineering data contained herein is for the express use of the customers of Mueller Inc. and qualified design professionals.

## Mueller-Lok (MLK) TripleLok Design Uplift Pressures

### 24 Gauge Triple-Lok (2 Screws Per Clip)

Purlin Spacing	Ultimate Load (PSF)	Allowable Load (PSF)
5'-0"	72.8	36.4
4'-6"		44.2
4'-0"		52.0
3'-6"		59.8
3'-0"		67.5
2'-6"		75.4
2'-0"		83.2
1'-6"		91.0
1'-0"	197.5	98.9